

RAL
COLOR
DECK

LEADING
EDGE
MANUFACTURING

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RAL 1000 9840-12040R
Green Beige



RAL 1000 9840-12040R
Beige



RAL 1002 9840-11993R
Sand Yellow



RAL 1003 9840-11990R
Signal Yellow



RAL 1004 9940-11997R
Golden Yellow



RAL 1005 9840-11998R
Honey Yellow



RAL 1006 9840-11976R
Maize Yellow



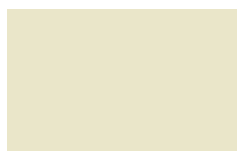
RAL 1007 9840-11994R
Daffodil Yellow



RAL 1011 9840-11991R
Brown Beige



RAL 1012 9840-12001R
Lemon Yellow



RAL 1013 9840-11914R
Oyster White



RAL 1014 9840-11992R
Ivory



RAL 1015 9840-11974R
Light Ivory



RAL 1016 9840-11963R
Sulfur Yellow



RAL 1017 9840-12010R
Saffron Yellow



RAL 1018 9840-11955R
Zinc Yellow



RAL 1019 9840-11916R
Grey Beige



RAL 1020 9840-11972R
Olive Yellow



RAL 1021 9840-12005R
Rapeseed Yellow



RAL 1023 9940-11910R
Traffic Yellow



RAL 1024 9840-11995R
Ochre Yellow



RAL 1027 9840-12009R
Curry



RAL 1028 9840-11928R
Melon Yellow



RAL 1032 9840-12002R
Broom Yellow



RAL 1033 9840-12000R
Dahlia Yellow



RAL 1034 9840-12003R
Pastel Yellow



RAL 1037 9840-12004R
Sun Yellow



RAL 2000 9840-2466R
Yellow Orange



RAL 2001 9840-2469R
Red Orange



RAL 2002 9840-2468R
Vermilion



RAL 2003 9840-2467R
Pastel Orange



RAL 2004 9840-2461R
Pure Orange



RAL 2008 9840-2473R
Bright Red Orange



RAL 2009 9840-2462R
Traffic Orange



RAL 2010 9840-2464R
Signal Orange



RAL 2011 9840-2465R
Deep Orange



RAL 2012 9840-2460R
Salmon Orange



RAL 3000 9940-30198R
Flame Red



RAL 3001 9840-30193R
Signal Red



RAL 3002 9840-30200R
Carmine Red



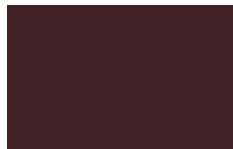
RAL 3003 9940-30205R
Ruby Red



RAL 3004 9840-30195R
Purple Red



RAL 3005 9840-30191R
Wine Red



RAL 3007 9840-30222R
Black Red



RAL 3009 9840-30211R
Oxide Red



RAL 3011 9940-30216R
Brown Red



RAL 3012 9840-30219R
Beige Red



RAL 3013 9840-30203R
Tomato Red



RAL 3014 9840-30220R
Antique Pink



RAL 3015 9840-30199R
Light Pink



RAL 3016 9840-30215R
Coral Red



RAL 3017 9840-30217R
Rose



RAL 3018 9840-30214R
Strawberry Red



RAL 3020 9840-30202R
Traffic Red



RAL 3022 9840-30218R
Salmon Pink



RAL 3027 9840-30194R
Raspberry Red



RAL 3031 9840-30192R
Orient Red



RAL 4001 9840-4541R
Red Lilac



RAL 4002 9840-4543R
Red Violet



RAL 4003 9840-4542R
Heather Violet



RAL 4004 9840-4547R
Claret Violet



RAL 4005 9840-4544R
Blue Lilac



RAL 4006 9840-4539R
Traffic Purple



RAL 4007 9840-4548R
Purple Violet



RAL 4008 9840-4540R
Signal Violet



RAL 4009 9840-4546R
Pastel Violet



RAL 4010 9840-4545R
Telemagenta



RAL 5000 9840-50925R
Violet Blue



RAL 5001 9840-50936R
Green Blue



RAL 5002 9840-50909R
Ultramarine Blue



RAL 5003 9840-50928R
Sapphire Blue



RAL 5004 9840-50971R
Black Blue



RAL 5005 9840-50920R
Signal Blue



RAL 5007 9840-50963R
Brilliant Blue



RAL 5008 9840-50948R
Grey Blue



RAL 5009 9840-50910R
Azure Blue



RAL 5010 9840-50962R
Gentian Blue



RAL 5011 9840-50908R
Steel Blue



RAL 5012 9840-50968R
Light Blue



RAL 5013 9840-50903R
Cobalt Blue



RAL 5014 9840-50970R
Pigeon Blue



RAL 5015 9840-50917R
Sky Blue



RAL 5017 9840-50955R
Traffic Blue



RAL 5018 9840-50923R
Turquoise Blue



RAL 5019 9840-50915R
Capri Blue



RAL 5020 9840-50914R
Ocean Blue



RAL 5021 9840-50912R
Water Blue



RAL 5022 9840-50941R
Night Blue



RAL 5023 9840-50969R
Distant Blue



RAL 5024 9840-50937R
Pastel Blue



RAL 6000 9840-61288R
Patina Green



RAL 6001 9840-61252R
Emerald Green



RAL 6002 9840-61267R
Leaf Green



RAL 6003 9840-61312R
Olive Green



RAL 6004 9840-61271R
Blue Green



RAL 6005 9840-61257R
Moss Green



RAL 6006 9840-61290R
Grey Olive



RAL 6007 9840-61310R
Bottle Green



RAL 6008 9840-61321R
Brown Green



RAL 6009 9840-61261R
Fir Green



RAL 6010 9840-61273R
Grass Green



RAL 6011 9840-61289R
Reseda Green



RAL 6012 9840-61262R
Black Green



RAL 6013 9840-61314R
Reed Green



RAL 6014 9840-61322R
Yellow Olive



RAL 6015 9840-61323R
Black Olive



RAL 6016 9840-61274R
Turquoise Green



RAL 6017 9840-61309R
May Green



RAL 6018 9840-61254R
Yellow Green



RAL 6019 9840-61255R
Pastel Green



RAL 6020 9840-61276R
Chrome Green



RAL 6021 9840-61279R
Pale Green



RAL 6022 9840-61320R
Olive Drab



RAL 6024 9840-61307R
Traffic Green



RAL 6025 9840-61313R
Fern Green



RAL 6026 9840-61286R
Opal Green



RAL 6027 9840-61280R
Light Green



RAL 6028 9840-61282R
Pine Green



RAL 6029 9840-61268R
Mint Green



RAL 6032 9840-61308R
Signal Green



RAL 6033 9840-61293R
Mint Turquoise



RAL 6034 9840-61311R
Pastel Turquoise



RAL 7000 9840-72113R
Squirrel Grey



RAL 7001 9840-71989R
Silver Grey



RAL 7002 9840-72114R
Olive Grey



RAL 7003 9840-72036R
Moss Grey



RAL 7004 9840-72034R
Signal Grey



RAL 7005 9840-72045R
Mouse Grey



RAL 7006 9840-71973R
Beige Grey



RAL 7008 9840-72010R
Khaki Grey



RAL 7009 9840-72097R
Green Grey



RAL 7010 9840-72096R
Tarpaulin Grey



RAL 7011 9840-72055R
Iron Grey



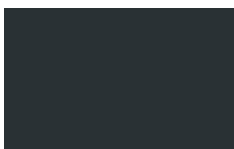
RAL 7012 9840-72011R
Basalt Grey



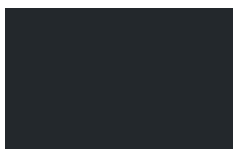
RAL 7013 9840-72008R
Brown Grey



RAL 7015 9840-71996R
Slate Grey



RAL 7016 9840-72121R
Anthracite Grey



RAL 7021 9840-72122R
Black Grey



RAL 7022 9840-71995R
Umbra Grey



RAL 7023 9840-72106R
Concrete Grey



RAL 7024 9840-72053R
Graphite Grey



RAL 7026 9840-72078R
Granite Grey



RAL 7030 9840-71993R
Stone Grey



RAL 7031 9840-72112R
Blue Grey



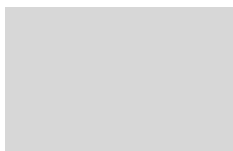
RAL 7032 9840-71991R
Pebble Grey



RAL 7033 9840-72107R
Cement Grey



RAL 7034 9840-71976R
Yellow Grey



RAL 7035 9840-71977R
Light Grey



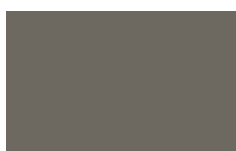
RAL 7036 9840-72111R
Platinum Grey



RAL 7037 9840-72007R
Dusty Grey



RAL 7038 9840-71992R
Agate Grey



RAL 7039 9840-71972R
Quartz Grey



RAL 7040 9840-71979R
Window Grey



RAL 7042 9840-71994R
Traffic Grey A



RAL 7043 9840-72047R
Traffic Grey B



RAL 7044 9840-71978R
Silk Grey



RAL 7045 9840-72110R
Telegrey 1



RAL 7046 9840-71981R
Telegrey 2



RAL 7047 9840-72006R
Telegrey 4



RAL 8000 9840-81050R
Green Brown



RAL 8001 9840-81063R
Ochre Brown



RAL 8002 9840-80993R
Signal Brown



RAL 8003 9840-80994R
Clay Brown



RAL 8004 9840-81016R
Copper Brown



RAL 8007 9840-81059R
Fawn Brown



RAL 8008 9840-81001R
Olive Brown



RAL 8011 9840-80992R
Nut Brown



RAL 8012 9840-81060R
Red Brown



RAL 8014 9840-80964R
Sepia Brown



RAL 8015 9840-81007R
Chestnut Brown



RAL 8016 9840-81039R
Mahogany Brown



RAL 8017 9840-80957R
Chocolate Brown



RAL 8019 9840-81018R
Grey Brown



RAL 8022 9840-81054R
Black Brown



RAL 8023 9840-81058R
Orange Brown



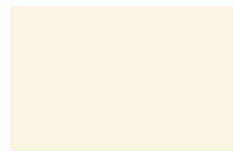
RAL 8024 9840-80987R
Beige Brown



RAL 8025 9840-80985R
Pale Brown



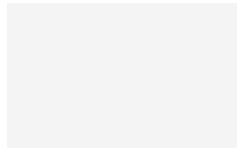
RAL 8028 9840-80968R
Terra Brown



RAL 9001 9840-91744R
Cream



RAL 9002 9840-91728R
Grey White



RAL 9003 9840-91739R
Signal White



RAL 9004 9840-91793R
Signal Black



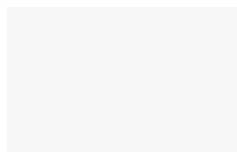
RAL 9005 9940-91748R
Jet Black



RAL 9010 9840-91753R
Pure White



RAL 9011 9840-91747R
Graphite Black



RAL 9016 9840-91735R
Traffic White



RAL 9017 9840-91743R
Traffic Black



RAL 9018 9840-91757R
Papyrus White



RAL 9006 9841-01492R
White Aluminum



RAL 9007 9841-01493R
Grey Aluminum

STOCKED COLORS



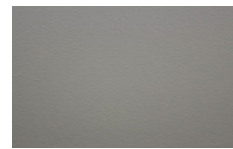
9030-90922
SD Flat Black



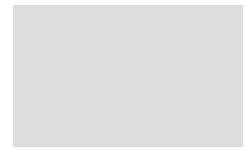
9510-70039
Super Grey 61



RAL 7001 9840-71989R
Silver Grey



ANSI Grey 49 Poly
9610-71307



9910-9897
Sky White II

Custom colors and federal standard color match available upon request.

RAL COLOR DECK NOTES

All RAL colors are formulated as Super Durable, fast cure products with exceptional application characteristics to enhance first pass transfer efficiency and excellent re-coat properties

Fast Cure- recommended cure schedules are 7 min @ 400° F, 10 min @ 375° F, and 15 min @ 350° F (metal temp)

All products meet or exceed AAMA 2603 Specifications, please refer to the index for colors that meet the 2604 specification

RAL products have been matched to original RAL color master standards

RAL products are designed to be used in both indoor and outdoor applications

RAL products have a gloss range between 80-95%

RAL products are packaged in convenient 25 pound containers

*Please note that slight variations between colors shown here
and actual product may exist

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